

Product Spray 72 **Spray Adhesive**

Spray 74

Spray Adhesive

FoamFast

Application Ideas Key Features

- · Long open time
- Aggressive tack for fast assembly
- · Low soak-in for long lasting bonds
- · Precise spray control
- · Blue colour
- Repositionable pressure sensitive
- · Controlled variable width spray pattern
- · Bond carpet to wood
- · Repair jute-backed carpet
- · Polyethylene film bonding
- · Polyethylene foam bonding

Application Ideas

- · Temporary positioning/holding fabric or paper
- · Bond swimming pool liners above water
- Attach inner packaging in packages
- · Seal polyethylene under concrete
- · Pipe insulation lap adhesive
- Soft, non-dimpling glue line
- · Reaches foam tearing strength
- · Fast tack for fast assembly
- · Non-misting, precise spray control
- · Controlled variable width spray pattern
- General upholstery foam bonding
- · Attach sound damping foam to metal
- · Knife edge bonding for foam shapes
- Forming foam shapes by boxing
- · Forming foam shapes by edge turning
- · Bond fabrics to aircraft interiors, speakers, office partitions
- Core starting for mattress pad fabric
- Bonding smaller foam pieces together to save foam



ReMount Repositionable **Spray Adhesive**

- · Permits material to be re-positioned
- · Clear, smooth glue line with low soak-in
- · Resists staining or wrinkling
- · Quick and low tack
- · No adhesive transfer when removed
- Art applications where re-positioning is needed such as layouts, keylines, package design, presentations and displays.
- Re-positionable and removable mounting of many sheet materials.



Spray 76 Hi-Tack **Spray Adhesive**

- · Strong, one-surface bonds
- · High temperature resistance
- · Bonds to polyethylene and polypropylene
- · Non-misting, precise spray control
- · Controlled variable width spray pattern
- · Attach nameplates
- Bond pipe insulation wrap
- · Seal polybags
- · Bond door fabric in vans
- Attach pool table fabric
- · Attach fabric to pottery base



Super 77 Multipurpose **Spray Adhesive**

- · High coverage
- Fast, aggressive tack
- · Low soak-in for long lasting bonds
- · Long bonding range
- · Versatile securely bonds most lightweight materials
- · Variety of POP applications
- Bonds gaskets in water pumps
- · Attach decorative foils and films
- · Bond fabric to foam
- · Fasten motor coil wrapper
- · Attach grinding discs
- · Attach fabric to bulletin boards
- · Assemble easel-backed cards
- Attach insulation to sheet metal
- · Attach wiring diagrams and labels · Temporary bonding of scrims prior to fibreglass



Spray 78 Polystyrene Foam Insulation

- · Does not attack expanded polystyrene foam
- 1 can equals 12 caulking tubes of mastic
- · Fast drying
- · Bonds expanded and extruded EPS
- · Controlled variable width spray pattern
- · High heat resistance

· Bond EPS bead board used in construction, insulation, crafts, floatation, packaging and impact resistance applications



Spray 80 Rubber & Vinyl **Spray Adhesive**

- · Plasticizer-resistance
- High temperature resistance to 200°F
- · Fast neoprene-based contact adhesive
- · Durable-high strength adhesive
- · Fast drying; fast bonding
- · Low misting precise spray control
- Primes concrete

- · Bond all rubbers except EPDM
- · Bond most supported vinyl and leather
- Bond rigid PVC to rigid PVC
- · Adhere many plastics, laminates and wood products
- Attach rubber insulation to pipes
- · Attach door gaskets
- · Adhere stainless steel panels, stiffeners and metal kick plates
- · Adhere rubber skids to flooring and stairs



Spray 90 Hi-Strength **Spray Adhesive**

- · Bonds polypropylene and polyethylene
- · High contact bond strength
- · Fast drying time
- · High temperature resistance
- · Low misting precise spray control
- · Controlled variable width spray pattern
- · Primes concrete for tape applications
- · Bond decorative laminate
- · Bond kick plates to desks
- · Attach plastic sign lettering to wood
- · Bond countertop edge banding
- Bond fabric to particle board
- · Bond countertop edge banding
- Adhere polyethylene and polypropylene to metal or wood

Note: The technical information and data above should be considered representative or typical only, and should not be used for specification purposes. 0403 CP19264 E Printed in Canada

3M[™] Spray Adhesive Selection Guide

3M Spray Adhesives are versatile, conveniently dispensed adhesives for a variety of home, commercial and industrial projects.

















| Surface to Surface | Paper | Felt/ Fabric | Vinyl/ Leather | Rubber | Wood/ Cork | Glass | Metal | Flexible Plastic | Rigid Plastic | Flexible Foam | Polystyrene Foam |
|-----------------------|--------------------|-----------------------|-------------------|------------|--------------------|--------------------|--------------------|---------------------|--------------------|-----------------------|---------------------|
| Paper | 76, 77, ReMount | 76, 77, ReMount | 77, 80 | 77, 80, 90 | 76, 77, ReMount | 76, 77, ReMount | 76, 77, ReMount | 76, 77, ReMount | 76, 77, ReMount | 74, 76, 90, 77 | 78 |
| Felt/ Fabric | 76, 77 ReMount | 74, 76, 77, 78, 90 | 77, 80 | 77, 80 | 76, 77, 78, 90 | 76, 77 | 76, 77 78, 90 | 74, 76, 77, 90 | 74, 76, 77, 90 | 74, 76, 77, 78, 90 | 78 |
| Vinyl/ Leather | 77, 80 | 77, 80 | 80 | 80 | 80 | 77, 80 | 80 | 80 | 80 | 80 | |
| Rubber | 77, 80, 90 | 77, 80 | 80 | 80 | 80 | 80 | 80 | 80 | 80 | 74, 80 | |
| Wood/ Cork | 76, 77 ReMount | 76, 77, 78, 90 | 80 | 80 | 76, 80, 90 | 76, 80, 90 | 76, 80, 90 | 76, 77, 80, 90 | 76, 77, 80, 90 | 74, 76, 77, 90 | 78 |
| Glass | 76, 77 ReMount | 76, 77 | 77, 80 | 80 | 76, 80, 90 | | | 76, 77, 80, 90 | 76, 77, 80, 90 | 74, 76, 77, 90 | 78 |
| Metal | 76, 77 | 76, 77 | 80 | 80 | 80, 90 | | | 77, 80, 90 | 77, 80, 90 | 74, 76, 90 | 78 |
| Flexible Plastic | 76, 77 ReMount | 74, 76, 77, 90 | 80 | 80 | 76, 77, 80, 90 | 76, 77, 80, 90 | 77, 80, 90 | 76, 77, 80, 90 | 77, 80, 90 | 74, 76, 77, 90 | 78 |
| Rigid Plastic | 76, 77 ReMount | 74, 76, 77, 90 | 80 | 80 | 76, 77, 80, 90 | 76, 77, 80, 90 | 77, 80, 90 | 76, 77, 80, 90 | 77, 80, 90 | 74, 76, 77, 90 | 78 |
| Flexible Foam | 74, 76, 77, 90 | 74, 76, 77, 78, 90 | 80 | 74, 80 | 74, 76, 77, 90 | 74, 76, 77, 90 | 74, 76, 77, 90 | 74, 76, 77, 90 | 74, 76, 77, 90 | 74, 76, 77, 90 | 78 |
| Polystyrene Foam | 78 | 78 | | | 78 | 78 | 78 | 78 | 78 | 78 | 78 |